

ABSTRACT OF THE DISCLOSURE

A variable angle shaping tool for shaping a rotating workpiece includes an arm. The arm is formed with a slot and a plurality of bar extensions in one end of the arm. A swivel member is provided. The swivel member includes a tongue. The tongue is insertable into slot. A partially
5 beveled edge is formed in the tongue for restricting movement of the swivel member. A cutter is detachably mountable on the other leading end of the swivel member.